BRUSHLESS DC MOTOR & SPEED CONTROL DRIVERS

FHD Series DC24V (20, 40W) DC48V (60W)

Distinguishing Features

- 1. Motors are designed small and high performance
 - We recently released a special magnetic circuit design motor. This motor design is smaller and has a higher performance than conventional FED, FYD series motors.
- Flange size of this series is 61mm sq. (2.4 in sq.). However flange size of 40W & 60W types are 80mm sq. (3.1 in sq.)
 2. Compact design Driver
 - "Palm Mini R" Type is the smallest. (20W, 40W only)
 - "Palm Mini PLUS" Type is small. (20W, 40W only)
 - "J Book" Type is (60W only)
 - High power type is a circuit-board and superconducting type. (20W, 40W)
- 3. Wide Ranged Speed Control (60W only)
 - Wide range (200r/min-2500r/min 60W:65r/min-2500r/min), stepless speed control.
- Very steady characteristics (Feed back control employed).
 Speed pulse output
 - Speed pulse output can be used for speed monitoring, simplified position control...
 - "Palm Mini R" Type: 42 pulse/revolution
 - "Palm Mini PLUS" Type: 42 pulse/revolution
 - "J Book" Type: 42 pulse/revolution
 - "High power simple" Type: 7 pulse/revolution output is available for speed monitoring and simplified position control are possible.
- 5. Direction of rotation signal output
- Direction of rotation can be monitored by this signal.
- 6. Alarming
 - At an over-load condition, the motor stops and an alarm signal is output.

Model Code

Model on set	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	 Series name Motor flange dimensions 6 : 61×61mm (2.4×2.4 in.) Driver type P: Palm mini PLUS type J - Book type Motor output 20: 20W 40: 40W 60: 60W
Model on motor	FH 6 PF 20 H - D3 1 2 3 4 5 6	 Series name Motor flange dimensions 6:61×61mm (2.4×2.4 in.) Motor output shaft type S: Plain shaft PF: Pinion shaft PE: *
Model on driver	$\begin{array}{c c} FHD & 6 & 20 & H & D3 \\ \hline & & & & & \\ \hline & & & & & \\ \hline & & & &$	 Series name Adapting motor flange dimensions 6: 61×61mm (2.4×2.4 in.) Motor output 20: 20W 40: 40W



6 Power supply voltage D3: DC24V D5: DC48V
Motor output
20: 20W
40: 40W
5 Adapting Driver type
H: High power simple type driver
R: Palm mini R type driver
6 Power supply voltage

5 Motor output shaft type

S : Plain shaft PF: Pinion shaft

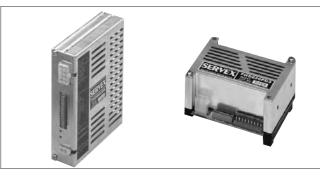
PE : Pinion shaft

D3: DC24V

④Driver type

- H: High power simple type driver R: Palm mini R type driver
 - (Holding torque can be
- generated) SPower supply voltage
 - D3: DC24V

Palm mini PLUS type J-Book type

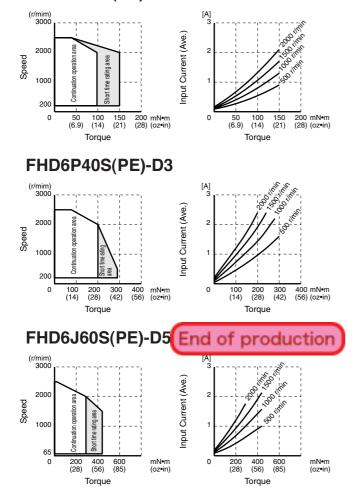


■Specification

Sheru	cation									
Madalanast	Plain s	shaft type		FHD6P	20S-D3		FHD6P	40S-D3	FHD6J	60S-D5
Model on set Pinion s		shaft type		FHD6P2	20PF-D3		FHD6P4	0PE-D3	FHD6J60PE-D5	
Rated voltage	ted voltage V (DC)		C)	2	24		2	4	4	8
Rated output		W		2	20		4	0	6	0
Speed contro	l range	r/mir	۱	200~	2500		200~	2500	65~2	2500
D		mN・	m	9	8		20	00	29	90
Rated torque		oz•i	n	1	4		2	8	4	2
MAX. instant	aneous	mN・	m	150 (2000r	/min MAX.)	29	90 (500r/	min MAX.)	440 (1500r	/min MAX.)
torque (in 5se	ec.)	oz•i	n	21 (2000r/	(min MAX.)	4	2 (500r/r	nin MAX.)	62 (1500r/	min MAX.)
Rated speed		r/mir	ı	20	000		20	00	20	00
		1		①Speed setting	g by external s	peed set	tter (Sold	separately: mo	del code Q-R10	KB)
Speed setting	g method			②Speed setting	g by external v	oltage sı	upply 0~-	10V	Endefin	a manala sa ati
Speed setting	g	(r/min)	/V	300±5%					End of p	producti
				Against load	±	:1%	0~rated	torque at rated	voltage and spe	ed
Speed variati	ion			Against voltage) ±	:1%	Rated vo	oltage ±10% at r	ated speed, no	load
				Against temper	ature ±	:3%	20±20°C	at rated voltage	e and speed, no	load
		Inpu	t	RUN, BRAKE, F/R IN, ALARM RST (Only 60W) H: Open collector L: GND (0~0.8V)						
Input and output signal Output			ut	ALARM, SPEED OUT (PULSE OUTPUT), F/R OUT Open collector output DC30V MAX. 10mA MAX.						
Speed pulse		Pulse/Revo	olution	42 42			4	2		
R	ated (Ave.)			1.8 MAX.			3.1 N	/AX.	2.3 M	MAX.
Current M	AX. (Peak)		A	9 M	IAX.	10 MAX.		IAX.	10 N	IAX.
Protection functions				Over load prote	about 5 "ALARM To relea Palm Mi J-Book t	sec., Sto 1 OUT" (se alarm ni PLUS type: Inp	op motor 60W). 1 : 5 type: Dis ut "L" to	and outputs "L' sconnect power "ALARM RST" f	applied to moto from "ALARM" supply for more or more than 1s vhether the moto	(20W, 40W) e than 1min ec.
Others				Operation temperature: 0~40°C (no condensation) continuous duty. The motor flange surface temp. must be 80°C MAX. (Ambient temperature 40°C without heat sink) Motor dielectric strength: Withstand for 1min. under AC500V 50Hz (Between case and coil) Motor insulation resistance: 10MΩMIN. (20W, 40W) 100MΩMIN. (60W) (Between case and coil by DC500V tester)						
	Spee	d (r/min)			Ap	plicable	MAX. To	orque for gearhe	ads	
Gear ratio	-+ 000 -/	-1.0000	u luce t	6H	EBN			8F	EBN	
	at 200r/min	at 2000	r/min	mN • m	oz • in	mN	۱۰m	oz • in	mN • m	oz • in
5	40	400)	390	56	_	'80	110	1200	170
10	20	200)	780	110	10	600	220	2400	330
25(25.44)	8	80		1700	250		600	510	5500	780
50(49.6)	4	40		3500	500		000	1000	10600	1500
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			_							

• : rotation of gear head output shaft becomes reverse direction of motors.

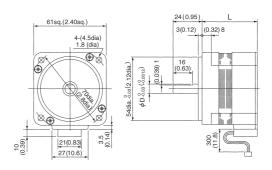
• In case of 8F EBN value in () should be used as gear ratio.



■Torque Speed/Current (TYP.) Characteristics FHD6P20S(PF)-D3

Motor outlines (Plain shaft type)

Unit: mm (inch)

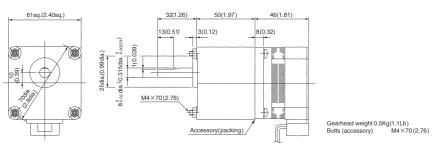


	Model	1	D:dia	Weight	
	Model	L	D.ula	Kg	(lb)
1	FHD6P20S-D3	46 (18.1)	8 (0.3150)	0.5	1.1
2	FHD6P40S-D3	60 (2.36)	8 (0.3150)	0.7	1.5
3	FHD6J60S-D5	60 (2.36)	10 (0.3937)	0.7	1.5

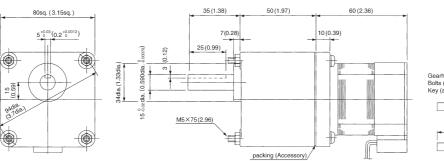
Connection guide								
		20 / 40W			60W			
	Symbol	①② PIN #	Lead wire color	③ PIN #	Lead wire color	Remark		
	Coil U	1	Brown	3	Brown			
_	Coil V	2	Red	4	Red			
cto	Coil W	3	Orange	8	Orange			
Motor connector	-	4	-		-			
Sor	HW 5		Green	7	Green	Open collector		
or	HV 6		Blue	6	Blue	Open collector		
Mot	HU	7	7 Purple		Purple	Open collector		
~	GND	8	Gray	1	Gray			
	12V	9	White	2	White			

■Motor (Pinion shaft type) + Gear head outlines FHD6P20PF-D3+6H□EBN

Unit: mm (inch)



FHD6P40PE-D3+8F EBN FHD6J60PE-D5+8F EBN



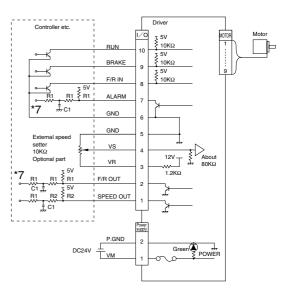




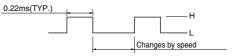
Input & output terminals and wiring diagram FHD6P20S(PF)-D3 FHD6P40S(PE)-D3

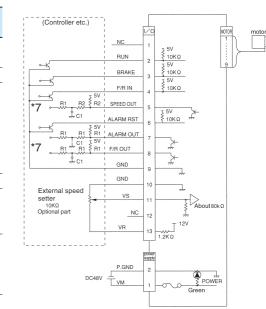
Item	Pin No.	Symbol	Input or Output	Function	Standard • Condition
Power	1	VM	Input	Power supply positive for driver	DC24V±10%
supply	2	P.GND	-	Power supply GND for driver	D024V±10%
	1	SPEED OUT	Output	42 Pulse/Revolution *3	*1 H: Open collector
	2	F/R OUT	Output	H: CCW L: CW (Viewed from motor output shaft side)	DC30V MAX. L: 0~0.8V 10mA MAX.
	3	VR	Output	Power supply positive for external speed setter	
	4	VS	Input	Speed setting signal positive	0~10V
	5	GND	-	Speed setting signal GND	0~10 v
	6	GND	-	GND for I/O Signal	
I/O	7	ALARM OUT	Output	H: Normal operation L: Alarm output	Same as *1
	8	F/R IN	Input	H: CCW L: CW (Viewed from motor output shaft side)	*2 H: Open L: 0~0.8V
	9	BRAKE	Input	H: BRAKE Deactivated L: BRAKE activated	H: Open collector L: 0~0.8V During the operation of "BRAKE", "RUN" signal be "L".
	10	RUN	Input	H: Stop L: Start	Same as *2

End of production



*3 "SPEED OUT" signal is shown below.





*8

Part name	Recommended value
R1	4.7ΚΩ
R2	1KΩ
C1	0.01 <i>µ</i> F

① When input signal is H, in

Changes by speed

① When input signal is H, input signals (RUN, BRAKE, F/R IN, and ALARM RST (60 W Only)) should be input by open collector. If you input 5 V, it will cause the operation to malfunction.

② Noise of output signals ("ALARM" (20W, 40W) "ALARM OUT" (60W)), "F/R OUT", "SPEED OUT") should be removed by a filter as shown in figure above. (*7)
OUT") should be removed by a filter as shown in figure above. (*7)

Setting of filter constant should be done by confirming the noise level referring to the recommended constant. (*8)

The signal delays if the resistance and/or capacitor is large, However, this is a good way to control the noise. Especially for speed out, setting should be done with attention to filter constant because pulse width is narrow.

FHD6J60S(PE)-D5

0.22ms (TYP.)

ltem	Pin No.	Symbol	Input or Output	Function	Standard • Condition		
Power	1	VM	Input	Power supply positive for driver	DC48V±10%		
supply	2	P.GND	-	Power supply GND for driver	DC40V±10%		
	1	NC	-				
	2	RUN	Input	H: Stop L: Start			
	3	BRAKE	Input	H: BRAKE Deactivated L: BRAKE activated	*4 H: Open L: 0~0.8V		
	4	F/R IN	Input	H: CCW L: CW (Viewed from motor output shaft side)			
	5	SPEED OUT	Output	42 [Pulse/Revolution] *6	Same as *5		
I/O	6	ALARM RST	Input	H: Normal operation L: Reset	Same as *4		
	7	ALARM OUT	Output	H: Normal operation L: Alarm output	*5 H: Open collector DC30V MAX.		
	8	F/R OUT	Output	H: CCW L: CW (Viewed from motor output shaft side)	L: 0~0.8V, 10mA MAX.		
	9	GND	-	GND for I/O Signal			
	10	GND	-	Speed Setting Signal GND	0~10V		
	11	VS	Input	Speed Setting Signal Positive	0~10 v		
	12	NC	-	Not Connected			
	13	VR	Output	Power Supply Positive for External Speed Setter			
*6 "SPEED OUT" signal is shown below.							



Speed setting

Fig.1 Speed setting by external speed setter

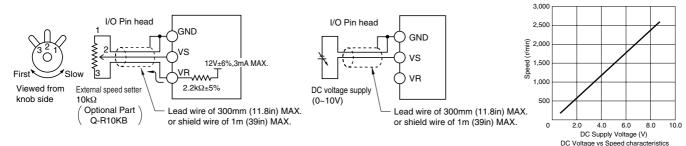


Fig.2 Speed setting by external voltage supply

I/O Pin head Pin No.

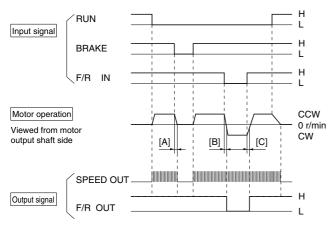
	FHD6P20S (PF)-D3 FHD6P40S (PE)-D3	FHD6J60S(PE)-D5
GND	5	10
VS	4	11
VR	3	13

Should be used within specified speed control range, although the speed could be set at out of the speed range.

Item	Setting Method
Speed setting by external speed setter (Optional Part)	Connect as shown in Fig.1 and set by external speed setter. Use variable resistor $10[K\Omega]$ as an external speed setter.
Speed setting by external voltage supply	Connect as shown in Fig.2 and set speed by external voltage supply.

By these function, it is possible to set a speed at outside of Speed control range. But it must be out of our product warranty.

Control sequence



- [Notes for BRAKE Operation & Rotation change] (1) Do not change (period [A] left) the "F/R IN" signal while the "BRAKE" is activated. "F/R IN" signal should be changed after "BRAKE" is deactivated.
- (2) During the direction of rotation changing (period [B] & [C] left), you need the brake to operate, let it operate only when the both direction of rotation setting signal ("F/R IN") and direction monitor signal ("F/R OUT") is the same,
- (3) When actual motor speed is higher than the setting (by signal input value of "VS"), any switching of the "F/R IN" and "BRAKE" ("H→"L") must not be made.
 (4) During the brake is operating, set the "RUN" signal at "L" all the time.

WARNING

In case of different way of use from (1), (2), (3) and (4), (1), (2), and (4) may be the cause of the incorrect operation and (3) may be the cause of the fire or the breakdown.

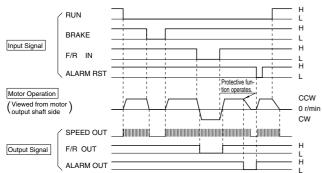
Electrical shock: By the load condition, the terminal voltage (VM) is raised up to 30 VDC, during switching BRAKE and/or Rotation direction.

(Braking Operation: At higher speed: reverse rotation brake first, then short circuit brake. But at slower speed: short circuit brake only.)

[Notes on "F/R OUT"] (20,40W only)

During the motor is in stop, the "F/R OUT" is held at the same signal as previously outputting. This means ; if the motor stopped once, but the rotation reversed by Cogging torque or by the Load, then the "F/R OUT" is held at reversed signal. Also note that "F/R OUT" signal will delay by 0~5pulses of "SPEED OUT" from the motor rotation switched

FHD6J60S(PE)-D5



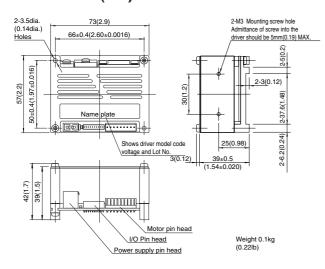
[Notes for "F/R OUT"] (60W only)

In case that motor is not running, "F/R OUT" holds the signal which has been output until motor stops. But according to the condition of use, there may be a case that motor runs reversely by cogging torque, load etc. After it stops. Be careful that in such case "F/R OUT" reverses and holds that condition.

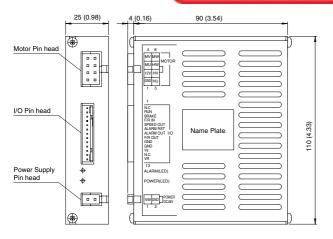
[Notes for "ALARM RST"] (60W only)

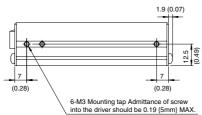
Operation should be done by "H". If operated by "L", overload protective function will not work.

■Driver outline Unit: mm (inch) FHD6P20S(PF)-D3 FHD6P40S(PE)-D3

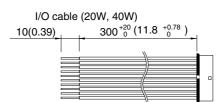


FHD6J60S(PE)-D5 End of production





Accessory Unit: mm (inch)



Connection guide

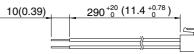
Pin No.	Name	Lead wire color	Lead wire
1	SPEED OUT	Brown	
2	F/R OUT	Red	
3	VR	Orange	
4	VS	Yellow	
5	GND	Green	UL3265
6	GND	Blue	AWG28
7	ALARM	Purple	
8	F/R IN	Gray	
9	BRAKE	White	
10	RUN	Black	

I/O cable 10(0.39) 300⁺²⁰ (11.8^{+0.78})

Connection guide

Pin No.	Name	Lead wire color	Lead wire
1	NC	Brown	
2	RUN	Red	
3	BRAKE	Orange	
4	F/R IN	Yellow	
5	SPEED OUT	Green	
6	ALARM RST	Blue	
7	ALARM OUT	Purple	UL1007 AWG26
8	F/R OUT	Gray	AW020
9	GND	White	
10	GND	Black	
11	VS	Brown	
12	NC	Red	
13	VR	Orange	

Power supply cable (20W, 40W, 60W)



Connection guide

Pin No.	Name	Lead wire color	Lead wire
1	VM	Red	UL1430
2	P. GND	Black	AWG22

Connector model code

Output	ltom	Pin head model code	Connector mode	Maker	
	Item	on drive	Housing	Contact (chained)	IVIAKEI
00144	I/O connection	B10B-ZR(LF)(SN)	ZHR-10	SZH-002T-P0.5	JST
20W 40W	Power supply connection	5566-02A	5557-02R	5556T	MOLEX
4000	Motor connection	IL-G-9P-S3T2-SA	IL-G-9S-S3C2-SA	IL-G-C2-SC10000	JAE
	I/O connection	IL-G-13P-S3L2-SA	IL-G-13S-S3C2-SA	IL-G-C2-SC-10000	JAE
H	Power supply connection	5569-02A1	5557-02R	5556T	MOLEX
	Motor connection	5569-08A1	5557-08R	5556T	MOLEX

Protection

Protection	Prote	ection	Alarm Release	
function	Setting	Operation	Alaini nelease	
Overload Protection	When the load exceeds the rated torque for more than 5 seconds, the driver will cause the motor to stop and "ALARM" will output "L".	and "ALARM" outputs "L"	Cool down the driver fully, and input "L" into "ALARM RST" until "ALARM OUT" changes to "H". Or disconnect power supply for more than 1 minute.	

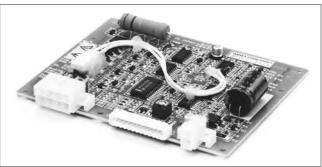
Do not use this function to determine whether or not the load exceeds the rated torque. Please make sure to check the load is lower than the rated torque before use.

Motor/Driver/Cable/ model code table Unit: mm (inch)

		Motor driver set model code	Motor model code	Driver model code	Power supply cable model code	I/O Cable model code
		FHD6P20S-D3	FH6S20-D3	FHD620PD3	FED-CNSL03 300 (11.8)	FED-CNPL03 300 (11.8)
	river	FHD6P20PF-D3	FH6PF20N-D3	FHD620PD3	FED-CNSL03 300 (11.8)	FED-CNPL03 300 (11.8)
FHD series	/ J-Book di	FHD6P40S-D3	FH6S40-D3	FHD640PD3	FED-CNSL03 300 (11.8)	FED-CNPL03 300 (11.8)
FHD	FHD series Palm mini PLUS / J-Book driver	FHD6P40PE-D3	FH6PE40N-D3	FHD640PD3	FED-CNSL03 300 (11.8)	FED-CNPL03 300 (11.8)
		FHD6J60S-D5	FH6S60J-D5	FHD660JD5	FED-CNSL03 300 (11.8)	FED-CNIL03 300 (11.8)
		FHD6J60PE-D5	FH6PE60J-D5	FHD660JD5	FED-CNSL03 300 (11.8)	FED-CNIL03 300 (11.8)

NOTE) Cable types for FHD series are the same as FED series, because they are used in commonly.

High power simple type



■Specification

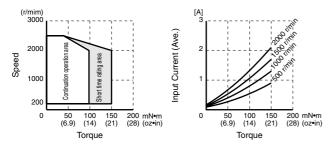
Model on mot	Plain sl	haft type		FH6S2	20H-D3		FH6S4	I0H-D3
woder on mot	Pinion	shaft typ	e	FH6PF20H-D3		FH6PE	40H-D3	
Model on drive	ver		FHD620HD3		FHD640HD3			
Rated voltage	Rated voltage V (DC)		24		2	24		
Rated output		W	/	20		40		
Speed control	range	r/m	iin	200~	[,] 2500		200~2500	
Pated torque		mN	• m	g	8		20	00
naleu lorque	Rated torque oz • in		in	1	4		2	8
MAX. instanta	neous	mN	• m	150 (2000r	/min MAX.)		290 (500r/	min MAX.)
torque (in 5se	c.)	oz •	in	21 (2000r	/min MAX.)		42 (500r/r	min MAX.)
Rated speed		r/m	iin	20	000		20	00
Speed setting	method			①Speed setting by ext	ernal speed s	etter (Sold	separately: model code	e Q-R10KB)
opeca setting	method			②Speed setting by ext	ernal voltage	supply 0~1	10V	
Speed setting		(r/mi	n)/V	300±5%				
				Against load	±1%	0~rated	torque at rated voltage	and speed
Speed variation	on			Against voltage	Against voltage ±1% Rated voltage ±10% at rated speed, no load			eed, no load
				Against temperature ±3% 20±20°C at rated voltage and speed, no load				
loos de se de se de		Inp	ut	RUN, BRAKE, F/R IN, ALARM RST H: Open collector L: GND (0~0.8V)				
input and outp	Input and output signal Output		put	ALARM, HU OUT, HV OUT Open collector output DC30V MAX. 10mA MAX.				
Speed pulse		Pulse/Re	volution	7		7		
Ra	ited (Ave.)		٨	1.8 MAX.		3.1 M	MAX.	
Current MA	AX. (Peak)		A	7 MAX.		10 MAX.		
Protection functions				Over load protection When an exceeding torque than rated is applied to motor for more than about 5 sec., Stop motor and outputs "L" from "ALARM" (20W, 40W) "ALARM OUT". To release alarm: Input "L" in the ALARM RST or Turn off the power supply more than 1 min. period.				
Others				Operation temperature: 0~40°C (no condensation) continuous duty. The motor flange surface temp. must be 80°C MAX. (Ambient temperature 40°C without heat sink) Motor dielectric strength: Withstand for 1min. under AC500V 50Hz (Between case and coil) Motor insulation resistance: 10MΩMIN. (20W, 40W) (Between case and coil by DC500V tester)				
Speed (r/min)				Applicabl	e MAX. To	orque for gearheads		
Gear ratio	at 200r/min	at 200	Or/min	6H	EBN		8F	EBN
	at 200r/min	at 200	onnin	mN • m	oz•	in	mN • m	oz • in
5	40	4(00	390	56		780	110
10	20	20	00	780	110)	1600	220
25 (25.44)	8	8	0	1700	240)	3600	510
50 (49.6)	4	4	0	3500	500)	7000	990

• Although the rotation speed range in the high-speed area expands more than that shown in the above table, the allowable torque may decrease. Refer to the torque rotation speed graph.

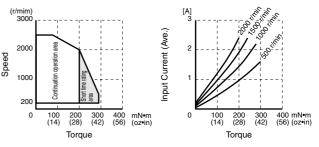
• ____: rotation of gear head output shaft becomes reverse direction of motors.

• In case of 8F EBN value in () should be used as gear ratio.

■Torque Speed/Current (TYP.) Characteristics FH6S(PF)20H-D3+FHD620HD3



FH6S(PE)40H-D3+FHD640HD3



Input & output terminals and wiring diagram

Item	Pin No.	Read Wire Color	Symbol	Input or Output	Function	Standard • Condition	
Power	1	Red	VM	Input	Power supply positive for driver	DC24 V±10%	n i # i set ALABMOUT 2
supply	2	Black	P.GND	-	Power supply GND for driver	0024 11070	- # VR 3 / # 12V
	1	Brown	HU OUT	Output			EXTERNAL 4 1.2k Q
	2	Red	HV OUT	Output	7 Pulse/Revolution %1	H: Open collector DC30V MAX.	CATERINAL SPEED SETTING (Optional part) GND 6 π m ⁴ θ0k Ω
	3	Orange	ALARM OUT	Output	H: Normal operation L: Alarm output	L: 0~0.8 V, 10 mA MAX.	(Controller etc.) GND 7 F/R IN 8
	4	Yellow	VR	Output	Power supply positive for external speed setter		
	5	Green	VS	Input	Speed setting signal positive	0~10 V	
	6	Blue	GND	-	Speed setting signal GND	0~10 V	
	7	Purple	GND	-	GND for I/O Signal		<u>N.C.</u>
I/O	8	Gray	F/R IN	Input	H: CCW L: CW (Viewed from motor output shaft side)		- Forer VM 1
	9	White	BRAKE %2	Input	H: BRAKE Deactivated L: BRAKE activated	H: Open collector L: 0~0.8 V	DC24V P.GND 2 m
	10	Black	RUN	Input	H: Stop L: Start		Part name Recommended value
	11	Brown	ALARM RST %3	Input	H: Normal operation L: Reset		R1 4.7KΩ R2 1KΩ
	12	Red	N.C.	-	Not used	Must be operated in the open state.	C1 0.01µF
*1 "HU	*1 "HU OUT" signal and "HV OUT" signal are shown below.						

Motor rotation (viewed from motor output shaft side)



% 2 • Brake specification: Short brake between terminals

"BRAKE has priority over "RUN".

During rotation direction switching operation, "BRAKE" terminal voltage may reduce due to internal processing.

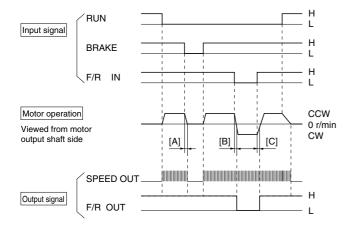
% 3 In case of "L", the overload protection function is canceled. If overload operation is performed in this state, the motor may burn out.

Protection

Protection	Prote	ection	Alarm Release
function	Setting	Operation	Alamin Release
Protection	When the load exceeds the rated torque for more than 5 seconds, the driver will cause the motor to stop and "ALARM" will output "L".	and "ALARM" outputs "L"	Cool down the driver fully, and input "L" into "ALARM RST" until "ALARM OUT" changes to "H". Or disconnect power supply for more than 1 minute.

Do not use this function to determine whether or not the load exceeds the rated torque. Please make sure to check the load is lower than the rated torque before use. When the overload protection function is canceled ("ALARM RST" is in the "L" state) and temperature rises rapidly due to motor restraint, the motor may burn out. Make sure to set "ALARM RST" to "H" before operating the motor.

■Control sequence



[Notes for BRAKE Operation & Rotation change] (1) Do not change (period [A] left) the "F/R IN" signal while the "BRAKE" is activated. "F/R IN" signal should be changed after "BRAKE" is deactivated. (2) During the direction of rotation changing (period [B] & [C] left), you need the

brake to operate, let it operate only when the both direction of rotation setting

signal ("F/R IN") and direction monitor signal ("F/R OUT") is the same,) When actual motor speed is higher than the setting (by signal input value of "VS"), any switching of the "F/R IN" and "BRAKE" (" $H \rightarrow$ "L") must not be made. (3) (4) During the brake is operating, set the "RUN" signal at "L" all the time. WARNING:

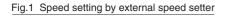
In case of different way of use from (1), (2), (3) and (4), (1), (2), and (4) may be the cause of the incorrect operation and (3) may be the cause of the fire or the breakdown

Electrical shock: By the load condition, the terminal voltage (VM) is raised up to

30 VDC, during switching BRAKE and/or Rotation direction. (Braking Operation: At higher speed: reverse rotation brake first, then short circuit brake. But at slower speed: short circuit brake only.) [Notes on "F/R OUT"] (20,40W only)

Index on "F/R OUT" (20,400 only) During the motor is in stop, the "F/R OUT" is held at the same signal as previously outputting. This means ; if the motor stopped once, but the rotation reversed by Cogging torque or by the Load, then the "F/R OUT" is held at reversed signal. Also note that "F/R OUT" signal will delay by 0~5pulses of "SPEED OUT" from the motor rotation switched.

Speed setting



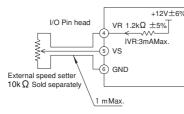
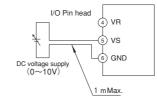
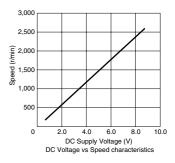


Fig.2 Speed setting by external voltage supply

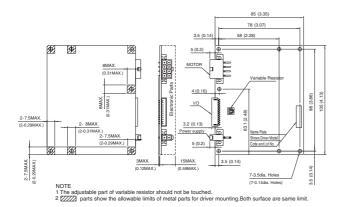




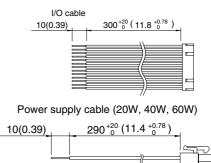
Item	Setting Method		
Speed setting by external speed setter (Optional Part)	Connect as shown in Fig.1 and set by external speed setter. Use variable resistor $10[K\Omega]$ as an external speed setter.		
Speed setting by external voltage supply	Connect as shown in Fig.2 and set speed by external voltage supply.		

By these function, it is possible to set a speed at outside of Speed control range. But it must be out of our product warranty.

Driver outline Unit: mm (inch)



Accessory Unit: mm (inch)



Connector model code

ltom	Pin head model code on	Connector mode	Maker		
Item	drive	Housing	Contact (chained)	IVIANEI	
I/O connection	53325-1210	51090-1200	50212-8000		
Power supply connection	5566-02A	5557-02R	5556T	MOLEX	
Motor connection	5569-08A1	5557-08R	5556T		